



MAFILL®
glass filled

Ravago presents

MAFILL®

one of its pure industrial quality brands

MAFILL® CR PP Industrial Quality Compounds is designed with best in class post-industrial PP processed base polymers.

The expertise of the scrap sorting team of Ravago assures that the selection of the industrial polymers used as raw materials are of high quality, with the stability and the specifications that make the MAFILL® PP grades very reliable products.

A perfect combination of price and quality, MAFILL® PP grades are highly recommended for a wide variety of applications like automotive and industrial parts.

MAFILL® PP compounds provide:



High end specifications



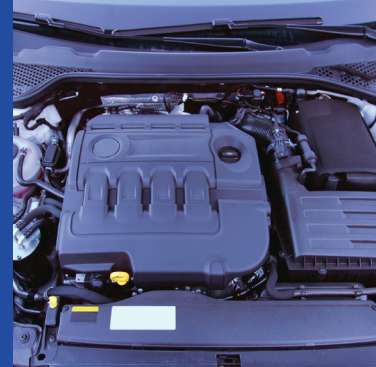
UV resistance



Long term thermal stability



Cost effective



MAFILL[®] glass filled - product portfolio

Grade name	Product description	Density	MFI
		[g / cm ³]	230° / 2,16 Kg [g / 10min]
		ISO 1183	ISO 1133
PP glass filled			
CR XG 3344	PP homo/copo Industrial Quality compound, 20% Glassfilled, black, medium heat ageing stabilized, injection molding, easy flow	1,04	5
CR XG 3344 H	PP homo/copo Industrial Quality compound, 20% Glassfilled, black, high heat ageing performance, excellent mechanical properties balance, easy flow	1,02	5
CR XG 3544 H	PP homo/copo Industrial Quality compound, 30% Glassfilled, black, high heat ageing performance, excellent mechanical properties balance, high flow	1,14	6
CR XG 6344 H	PP homo/copo Industrial Quality compound, 20% Glassfilled, high flow, high heat ageing performance, low emissions and odor, black, injection molding	1,15	13
CR XG 5544	PP homo/copo Industrial Quality compound, 30% Glassfilled, black, medium heat ageing stabilized, injection molding, high flow	1,13	11
CR XG 5544 H	PP homo/copo Industrial Quality compound, 30% Glassfilled, black, high heat ageing performance, excellent mechanical properties balance, high flow	1,13	10
CR XG 5544 M	PP homo/copo Industrial Quality compound, 30% Glassfilled, black, easy flow, basic stabilization	1,13	10
CR XGM 5344	PP homo/copo Industrial Quality compound, 30% Glassfilled, impact modified, medium flow, basic heat ageing performance	1,13	10

Ash Content	Flexural modulus	Tensile modulus	Tensile stress at yield	Izod Impact Strength Charpy notched		VICAT B50 (50N)	HDT/A (1,82 MPa)	HDT/B (0,46 MPa)
625° C [%]	[MPa]	[MPa]	[MPa]	23°C [kJ / m²]	23°C [kJ / m²]	°C	°C	°C
ISO 3451	ISO 178	ISO 527	ISO 527	ISO 179 / 1eA	ISO 180 / 1A	ISO 306	ISO 75A	ISO 75B

20	3600	3750	52	7,5	8	107	117	150
20	4500	4200	52	7,5	8	110	125	150
30	6400	6300	77	8	8	162	141	155
20	3800	4000	50	6	7	105	125	-
30	5000	5300	65	8	7	110	130	150
30	5500	5300	65	9	10	110	130	150
30	4600	-	-	8	8	110	-	-
25	3700	3600	50	13	15	-	-	-

High quality recycled Compounds

MAFILL® PP compounds form just part of an extensive portfolio of high quality recycled plastics compounds from Ravago. Ravago has been manufacturing recycled compounds for over 50 years and it is this experience that allows converters and end users to have the confidence to specify our products. The portfolio consists of the following brands:

RAVAPLEN®	ECO PP	SICOKLAR®	PC
RAVAMID®	PA6, PA66	SICOSTIROLO®	PS
MABLEX®	PC / ABS	RAVALENE®	PE
SICOFLEX®	ABS	RAVAFLEX®	Synthetic rubber

MAFILL PP® recycled compounds

MAFILL® recycled PP compounds offer the end user a broad range of solutions via a wide product portfolio that includes:

Unfilled black, colored and natural grades	Combined filling
Unfilled colored (terracota, green)	Elastomer modified
Unfilled natural	UV and heat stabilized
Talc or CaCO3 filled (5-70%) black/natural	MFI range from 1.5 to 40 g/10min
Glass fibre reinforced (5-50%) black	Tailor made compounds

The quality control of raw material feedstock used for MAFILL® PP recycled compounds is a critical part of the manufacturing operation. Feedstock is fully tested and classified before the compounding operation. This allows the correct quality of feedstock to be allocated to the final product. Each MAFILL® PP recycled compound lot that is produced is shipped with a certificate of analysis.

High quality recycled PP compounds MAFILL® is recommended mainly for demanding and nonvisual applications including:

AUTOMOTIVE	Cowl vent grill / water deflector	NON AUTOMOTIVE	Garden furniture
	Wheel arch liner		Artificial wood profiles
	Filter housing		White goods parts
	Under body parts		Parts of appliances
	Battery trays		
	Headlight housing		
	Bumper mount		
	Inlet manifold		
	Toolbox		



The Ravago Group is a leading international supplier of plastics and rubber to customers and end-users in almost every corner of the world. In 1961, long before plastics recycling became fashionable, Ravago pioneered the reprocessing of industrial plastic waste and its conversion into a new raw material source.

Ravago Group is active in the compounding, distribution, recycling and resale of plastics and rubber. Today, with more than 55 years of market presence, Ravago ranks as one of Europe's oldest and most prominent plastic enterprises.

Whilst high quality recycled polymers have been finding their way into non visual automotive applications for some time, visual parts have been always produced from prime polymers.



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