

# **Mafill® CR HT 5644 H**

Polypropylene  
Industrial Quality Compound

## **Description:**

IQ PP Compound, 40% Talc filled, Heat Stabilized, Black

## **General**

|                   |          |      |                   |
|-------------------|----------|------|-------------------|
| MFI (230°/2,16kg) | ISO 1133 | 12   | g/10min           |
| Density           | ISO 1183 | 1,24 | g/cm <sup>3</sup> |

## **Thermal**

|                                   |         |     |    |
|-----------------------------------|---------|-----|----|
| HDT/A (1,82MPa)                   | ISO 75A | 80  | °C |
| Vicat softening point (B50 (50N)) | ISO 306 | 100 | °C |

## **Mechanical**

|                                      |         |      |                   |
|--------------------------------------|---------|------|-------------------|
| Izod notched impact strength (23 °C) | ISO 180 | 2,5  | kJ/m <sup>2</sup> |
| Tensile strength at yield (23 °C)    | ISO 527 | 28   | MPa               |
| Tensile strength at break (23 °C)    | ISO 527 | 20   | MPa               |
| Elongation at break (23 °C)          | ISO 527 | 8    | %                 |
| Flexural modulus (23 °C)             | ISO 178 | 3800 | MPa               |

## **Flammability**

|                      |      |    |  |
|----------------------|------|----|--|
| Flammability (3,2mm) | UL94 | HB |  |
| Flammability (1,6mm) | UL94 | HB |  |

The data and information contained herein are typical average values, based on our current level of knowledge and experience, and do not constitute sales specifications. No liability, warranty or guarantee of product performance is created by this document. Ravago industrial quality compounds are totally or partially produced with non-prime quality ingredients. Even though the selection of the raw materials, the production and the quality control is being done following to the common best practices, it is the buyer's responsibility to inspect and test our products in order to determine the suitability for the buyer's application.

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Issue Date:  
Nov 2023