

Mafill® CR XG 6344 H

Polypropylene
Industrial Quality Compound

Description:

PP Compound, 20% glass filled, black, heat stabilized

General

MFI (230°/2,16kg)	ISO 1133	14	g/10min
Density	ISO 1183	1,04	g/cm ³

Thermal

HDT/A (1,82MPa)	ISO 75A	135	°C
HDT/B (0,46MPa)	ISO 75B	157	°C

Mechanical

Izod notched impact strength (23°C)	ISO 180	7	kJ/m ²
Izod unnotched impact strength (23 °C)	ISO 180	30	kJ/m ²
Charpy notched impact strength (23 °C)	ISO 179	6	kJ/m ²
Tensile stress at yield	ISO 527	65	MPa
Elongation at yield	ISO 527	4	%
Elongation at break	ISO 527	4,5	%
Tensile modulus	ISO 527	4200	MPa
Flex modulus	ISO 178	4100	MPa

Various

Ash content (600 °C)	ISO 3451	20	%
----------------------	----------	----	---

The data and information contained herein are typical average values, based on our current level of knowledge and experience, and do not constitute sales specifications. No liability, warranty or guarantee of product performance is created by this document. Ravago industrial quality compounds are totally or partially produced with non-prime quality ingredients. Even though the selection of the raw materials, the production and the quality control is being done following to the common best practices, it is the buyer's responsibility to inspect and test our products in order to determine the suitability for the buyer's application.

Ravago Group Headquarters

Moerenstraat 85A
B - 2370 Arendonk

Tel: +32 (0)14 67 25 11
Fax: +32 (0)14 67 20 12

www.ravago.com
manufacturing@ravago.com

Issue Date:
Dec 2018