

Engineering Thermoplastics

Ravago Manufacturing: Solutions for almost every need!

Ravago Manufacturing is a global producer of high-quality plastic compounds including polyolefins, thermoplastic elastomers, rubbers and engineering plastics. We offer both virgin and recycled grades in many polymer types and have extensive knowledge and expertise in the plastics industry. We work together with our customers to deliver solutions for their most demanding application needs.



High performance engineering plastics compounds

Ravago Manufacturing provides high quality engineering plastics compounds for applications where durability and high performance are required. Our broad portfolio offers products with a range of properties to choose from such as heat resistance, chemical resistance, impact resistance, fire retardancy, mechanical strength and more.

We have compounds containing both virgin and recycled content available, incorporating a range of fillers and additives to suit your needs:





PC Compounds

Our polycarbonate compounds are available in both virgin and recycled grades containing a variety of fillers and additives to meet your performance requirements. Typical applications include electronics, structural parts and exterior automotive parts.

Our PC compounds provide:

- High impact resistance
- Heat resistance

- Excellent dimensional stability
- Flame retardant options



| Sicoklar [®] ECO PC | Sicoklar [®] PC | Tristar [®] PC |
|------------------------------|--------------------------|-------------------------|
| - Unfilled to GF 20% | - Unfilled to GF 30% | - Unfilled to GF 10% |
| ISO 14021 compliant | - Flame retardant | - Custom colours |
| | Custom colours | FR UL listed |
| | | |

PA 6 & PA 66 Compounds

Our polyamide compounds offer the best combinations of both virgin and post-industrial recycled feedstocks with advanced additive and reinforcement technologies. Typical applications include automotive parts and consumer goods.

Our PA compounds provide:

- Excellent surface finish*
- UV resistance
- Flame retardant options*
- Optimized mechanical properties
- Easy flow
- Colour matched on request*
- OEM approved grades



Ĺð Ravamid[®] PA Unfilled to GF 50% Unfilled to GF 60% - Impact modified Flame retardant

ISO 14021 compliant



- Custom colours

ABS Compounds

Sicoflex[®] and Ravapura[®] compounds are available with a range of different properties to meet application requirements where both aesthetics and performance are needed. Typical applications include appliances and automotive parts.

Our ABS compounds provide:

- High impact resistance
- Good processability
- Excellent dimensional stability
- Flame retardant options

• Heat resistance

| Ravapura [®] ABS | 2 | Sicoflex [®] ECO ABS | C, | Sicoflex [®] ABS |
|---------------------------|--------------|-------------------------------|----|---------------------------|
| Unfilled to GF 20% | | Unfilled to GF 15% | | Unfilled to GF 30% |
| 50 - 70% PCR content | SED PO | ISO 14021 compliant | | - Heat resistant |
| QA-CER Certified | and a second | | | FR UL listed |

ASA Compounds

Polyfast[®] acrylonitrile styrene acrylate (ASA) compounds combine high surface quality and good impact strength. They offer great performance in exterior or outdoor applications such as automotive parts.

Our ASA compounds provide:

- High surface quality
- Good impact strength
- Good chemical resistance
- Excellent weatherability
- Heat resistance
- High flow



PBT Compounds

Enester[®] grades offer excellent dimensional stability under heat, making it a good choice for applications requiring strength and low water absorption. A variety of fillers and additives can be used to reach the desired properties. Typical applications include household appliances, automotive parts and building applications.

Our PBT compounds provide:

- Excellent dimensional stability
- Low water absorption
- Rigidity & strength
- Good chemical resistance
- UV resistance
- Flame retardant options
- Pre-coloured & laser-marking



- Unfilled to GF 50%
- Flame retardant
- Custom colours



PPS Compounds

Ravago PPS[®] polyphenylene sulfide compounds provide high thermal stability due to its high-temperature semi-crystalline structure. With the advantage of very low water absorption and high resistance to chemicals and dimensional stability, Ravago PPS[®] is an excellent choice for applications at high service temperatures, especially for metal replacements.

Our PPS compounds provide:

- Service temperatures up to 240°C
- Excellent creep resistance
- Very low water absorption
- Very good resistance to chemicals
- High flame retardancy (V0 and 5VA)
- Excellent dimensional stability



| Ravago PPS | |
|------------------|--|
| - GF content | |
| – Natural, black | |
| Heat resistant | |

Alloy Compounds

We offer a range of thermoplastic alloys for applications where combined performance characteristics are needed. Typical applications include interior automotive parts, electronics and industrial applications.

Our alloy compounds provide:

- High impact strength
- Heat resistance

- Very good resistance to chemicals
- Balance of mechanical and thermal properties

| | Mablex [®] ECO PC/ABS | Mablex [®] PC/ABS | Mablex [®] SA PC/ASA |
|---|--------------------------------|---|------------------------------------|
| ISO 14021 compliant FR UL listed Batch size Mablex® PX PC/PBT Unfilled Chemical resistant | Unfilled | Range of PC content | Heat resistant |
| Mablex® PX PC/PBTSicoblend® PA/ABSUnfilled-Unfilled to GF 20%Chemical resistant- | - 10-30% GF content | - 10-30% GF content | - Custom colours |
| Unfilled–Unfilled to GF 20%Chemical resistant–High impact | ISO 14021 compliant | FR UL listed | Batch size |
| Chemical resistant – High impact | Mablex [®] PX PC/PBT | Sicoblend [®] PA/ABS | |
| | - Unfilled | - Unfilled to GF 20% | |
| Custom colours | - Chemical resistant | High impact | |
| | - Custom colours | Custom colours | |

| | Ту | Type Composition & Performance | | | | | | | | | | | | |
|-------------------|--------|--------------------------------|----------|--------------|----------------|------------------|-----------|------------|-----------------|-------------|---------------|-----------------|----------------|------------------|
| | Virgin | Recycled | Unfilled | Glass Filled | Mineral Filled | Flame Retardant* | UL Listed | Stabilised | Heat Stabilised | Anti-static | Custom Colour | Impact Modified | ISO 14021:2016 | QA-CER Certified |
| PC Compounds | Ż | Å | 5 L | ច | ž | Ĩ | 5 | Ŋ | Ĕ | Ar | บี | <u>_</u> | Ň | ð |
| Sicoklar ECO PC | | • | • | • | | • | | | | | _ | | • | |
| Sicoklar PC | • | - | • | • | | | | | | | • | | - | |
| Tristar PC | | | | | | | • | | | | • | | | |
| PA Compounds | | | | | | | | | | | | | | |
| Ravamid A PA66 | | • | ٠ | • | • | | | • | ٠ | | | • | ٠ | |
| Ravamid B PA6 | | • | • | | | | | | | | | • | | |
| Hylon PA66 & PA6 | ٠ | | • | • | • | • | | • | • | | • | • | | |
| ABS Compounds | | | | | | | | | | | | | | |
| Ravapura ABS | | • | • | • | | | | | | | | | ٠ | • |
| Sicoflex ECO ABS | | • | • | • | | | | | | | | | • | |
| Sicoflex ABS | | | • | • | | • | • | • | | • | • | | | |
| ASA Compounds | | | | | | | | | | | | | | |
| Polyfast ASA | ٠ | | • | • | | | | ٠ | | | ٠ | | | |
| PBT Compounds | | | | | | | | | | | | | | |
| Enester PBT | • | | • | • | | • | | • | | | • | | | |
| PPS Compounds | | | | | | | | | | | | | | |
| Ravago PPS | • | | | • | • | | | • | • | | | | | |
| Alloy Compounds | | | | | | | | | | | | | | |
| Mablex ECO PC/ABS | | • | • | • | | | | | | | • | | • | |
| Mablex PC/ABS | • | | • | • | | | • | | | | • | | | |
| Mablex SA PC/ASA | • | | • | | | | | • | | • | • | | | |
| Mablex PX PC/PBT | • | | • | • | | | | | | | • | | | |
| Sicoblend PA/ABS | ٠ | | | | | | | ٠ | | | | | | |



Why choose Ravago?

- Experts in recycling and compounding
- Best in class manufacturing process and quality
- Extensive production capacity for supply of large volumes
- Global presence making local sourcing available where you are
- Full-service portfolio of both virgin and recycled solutions
- Broad industry knowledge and extensive reach
- Large portfolio of colours and new colour development support
- Custom-made compounds and blends
- New investments into more sustainable manufacturing operations





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