

Scolefin 42 M 10-8 HFFR

Polypropylene Prime Compound



Product Description :	Unfilled, Halogen Free Flame Retardant, Grey Colour, Polypropylene Homopolymer Compound
Key Features :	SCOLEFIN 42 M 10-8 HFFR is a halogen free, UL 94 V0, PPH compound with good strength and stiffness properties
Process Method :	Injection moulding
Uses :	Recommended for general applications and purposes
Revision Date :	01.12.2020

	Value	Unit	Standard
Physical			
Density	1,04	gr / cm3	ISO 1183 1-A
MFI-Melt Flow Index (230°C, 2.16 kg)	10	gr / 10 min.	ISO 1133-1
Mechanical			
Tensile Stress at Break	22	MPa	ISO 527-1
Tensile Modulus	2200	MPa	ISO 527-1
Izod Impact Strength (Notched) (23°C)	3	kJ/m2	ISO 180/1A
Flammability			
Flammability (1,6 mm)	V2	*	UL 94
Flammability (3,2 mm)	V0	*	UL 94

Drying Condition

Drying Time(hr)	0-2
Drying Temperature(°C)	80

Molding Condition (°C)

1st Zone (hopper)(°C)	180-200
2nd Zone(°C)	200-210
3rd Zone(°C)	210-230
Nozzle(°C)	215
Mold Temperature(°C)	20-40



Ravago Petrokimya Uretim A.S.

Main Office : Coraklar Mah. 5000 Sokak No:7-17 A.O.S.B. Aliaga-Izmir-Turkey

Plant : Coraklar Mah. 5000 Sokak No:7-17 A.O.S.B. Aliaga-Izmir-Turkey

Mail / Web : info@ravagopetrokimya.com.tr

Tel : +90 850 314 70 99

Fax : +90 262 672 10 51

www.ravagopetrokimya.com.tr

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Important Notice;

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.



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