

Mafill® CR HT 7344

Polypropylene
Industrial Quality Compound

Description:

Polypropylene homopolymer, 20% talc filled, improved flowability, for injection moulding applications

General

MFI (230°/2,16kg)	ISO 1133	25	g/10min
Density	ISO 1183	1.05	g/cm ³
Linear mould shrinkage	ASTM D955	1.0-1.3	%

Thermal

HDT/A (1,82MPa)	ISO 75A	68	°C
Vicat softening point (B50 (50N))	ISO 306	95	°C
Ageing resistance at 150°C *		>150	h

Mechanical

Izod notched impact strength (23 °C)	ISO 180	3.0	kJ/m ²
Izod notched impact strength (-30 °C)	ISO 180	2.0	kJ/m ²
Tensile strength at yield (23 °C)	ISO 527	32	MPa
Tensile strength at break (23 °C)	ISO 527	20	MPa
Elongation at break (23 °C)	ISO 527	30	%
Flexural modulus (23 °C)	ISO 178	2600	MPa
Flexural strength (+23°C)	ISO 178	44	MPa

Flammability

Flammability (3,2mm)	UL94	HB	
Flammability (1,6mm)	UL94	HB	
Burning rate (FMVSS 302)	ISO 3795	38	mm/min
Glow wire flammability index (2,0 mm)	IEC 60695-2-12	650	°C

The data and information contained herein are typical average values, based on our current level of knowledge and experience, and do not constitute sales specifications. No liability, warranty or guarantee of product performance is created by this document. Ravago industrial quality compounds are totally or partially produced with non-prime quality ingredients. Even though the selection of the raw materials, the production and the quality control is being done following to the common best practices, it is the buyer's responsibility to inspect and test our products in order to determine the suitability for the buyer's application.

Ravago Group Headquarters

Moerenstraat 85A
B - 2370 Arendonk

Tel: +32 (0)14 67 25 11
Fax: +32 (0)14 67 20 12

www.ravago.com
manufacturing@ravago.com

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